MATERIAL SAFETY DATA SHEET

MANUFACTURED FOR: Drummond American Corporation
600 Corporate Woods Pkwy.
Vernon Hills, IL 60061

IN CASE OF EMERGENCY CALL:
ROCKY MOUNTAIN POISON & DRUG CENTER
COLLECT AT: (303) 623-5716

DATE OF PREPARATION: 05/01/01
INFORMATION TELEPHONE NUMBER (847) 913-9313

SECTION I - IDENTITY

PRODUCT NUMBER DL 1080
PRODUCT NAME KEYNOTE
PRODUCT CLASS SOLVENTS

SECTION II - INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENT</th>
<th>CAS NUMBER</th>
<th>%</th>
<th>TLV PPM</th>
<th>MG/ M³</th>
<th>PEL PPM</th>
<th>STEL PPM</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-BUTOXYETHANOL *</td>
<td>111-76-2</td>
<td>1-10</td>
<td>25</td>
<td>ND</td>
<td>ND</td>
<td>ND</td>
</tr>
<tr>
<td>SODIUM METASILICATE PENTAHYDRATE</td>
<td>6834-92-0</td>
<td>1-10</td>
<td>ND</td>
<td>ND</td>
<td>ND</td>
<td>ND</td>
</tr>
<tr>
<td>ALKYLPHENOL ETHOXYLATE</td>
<td>9016-45-9</td>
<td>1-10</td>
<td>ND</td>
<td>ND</td>
<td>ND</td>
<td>ND</td>
</tr>
<tr>
<td>SODIUM DODECYLBENZENESULFONATE</td>
<td>25155-30-0</td>
<td>1-5</td>
<td>ND</td>
<td>ND</td>
<td>ND</td>
<td>ND</td>
</tr>
</tbody>
</table>

* THIS CHEMICAL IS SUBJECT TO S.A.R.A TITLE III SECTION 313 REPORTING.

SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

BOILING POINT (degrees F): 212øF
VAPOR DENSITY: Heavier than air
EVAPORATION RATE: Slower than water
PERCENT VOLATILE (By Weight): N/A
WEIGHT PER GALLON (LBS): 8.50

OPTIONAL INFORMATION:
Appearance / Odor: Clear purple liquid with sassafras odor
Specific Gravity: 1.02
Solubility in Water: Complete
pH (concentrate): 12-13
VOC % (by weight): 5% (Quarts < 2%)

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION: U.N. CLASSIFICATION:
FLASH POINT:  > 140øF (Quarts > 200øF)
LEL:  N/A
UEL:  N/A

METHOD:  TAG CLOSED CUP

EXTINGUISHING MEDIA:      FOAM   CO2      WATER FOG

UNUSUAL FIRE AND EXPLOSION HAZARDS:
None known.

SPECIAL FIREFIGHTING PROCEDURE:
Minimize prolonged skin and eye contact. Wear protective clothing and eye protection.

SECTION V - REACTIVITY DATA

STABILITY:  STABLE
HAZARDOUS POLYMERIZATION:  WILL NOT OCCUR

HAZARD DECOMPOSITION PRODUCTS:
Carbon monoxide, carbon dioxide, hydrocarbons.

CONDITIONS TO AVOID:
None known.

INCOMPATIBILITY (MATERIALS TO AVOID):
Strong acids, halogens, and materials not resistant to alkalies.

D.O.T. EMERGENCY RESPONSE INFORMATION:
*** NOT APPLICABLE ***

SECTION VI - HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE:
SKIN CONTACT: Prolonged contact may cause irritation.
EYE CONTACT: Can cause irritation.
INHALATION: Breathing of mists may cause irritation.
INGESTION: May cause irritation of mouth and throat.

PRIMARY ROUTE(S) OF ENTRY:  DERMAL       EYES

MEDICAL CONDITIONS PRONE TO OVEREXPOSURE:
None known.

TARGET ORGANS AFFECTED:
Ingestion of product or prolonged skin contact with 2-Butoxyethanol may result in the absorption of potentially harmful amounts leading to possible liver and kidney damage.

CARCINOGENICITY:
IARC - No  NTP - No  OSHA - No
EMERGENCY AND FIRST AID PROCEDURES:
SKIN / EYE CONTACT: Flush immediately with water for 15 minutes. Get prompt medical attention if irritation occurs or persists.
INHALATION: Remove to fresh air. Give artificial respiration or oxygen as needed. INGESTION: Rinse mouth, then drink plenty of water or, preferably juices or dilute vinegar. Do not induce vomiting. Get medical attention if effects persist.

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Wear protective clothing. Small spills can be flushed into normal drainage or into ground with copious amounts of water, or taken up with absorbent material. Do not drain to sewer without dilution. Larger spills should be contained by diking or other methods and held for disposal or reuse.

WASTE DISPOSAL METHOD:
Dispose of in accordance with local, state, and federal regulations.

SECTION VIII - SAFE HANDLING AND USE INFORMATION

RESPIRATORY PROTECTION:
None required under normal conditions. If the TLV is exceeded, a NIOSH-approved respirator is recommended.

VENTILATION:
Use adequate ventilation to keep exposure levels below TLV.

PROTECTIVE GLOVES:
Chemical resistant gloves are recommended.

EYE PROTECTION:
ANSI-approved splash goggles are recommended.

OTHER PROTECTIVE EQUIPMENT:
Long sleeves and pants or an apron are recommended to prevent skin contact.

HYGIENIC PRACTICES:
WASH HANDS BEFORE EATING OR USING THE WASHROOM. SMOKE ONLY IN SMOKING AREAS.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:
Store in a dry, cool area. Wash thoroughly after handling. Have water hoses convenient for neutralization. Avoid skin and eye contact. Do not take internally. Never mix this product with other chemicals.

OTHER PRECAUTIONS:
Keep out of reach of children. Read entire label prior to use.

SECTION X - OTHER INFORMATION
-----NFPA INDEX-----

PREPARED BY: Heather Buck

HEALTH 2
Drummond American Corporation

FLAMMABILITY 0
600 Corporate Woods Parkway

REACTIVITY 0
Vernon Hills, Illinois 60061

TLV   Threshold Limit Value
PEL   Permissible Exposure Level
NFPA  National Fire Protection Association
CAS   Chemical Abstract Service
NTP   National Toxicology Program
OSHA  Occupational Safety and Health Admin.
IARC  International Agency for Research on Cancer
STEL  Short Term Exposure Limit, duration is for 15 minutes
M^3   Approximate milligrams of substance per cubic meter of air
ND    No Data

--NFPA HAZARD INDEX--

LEL   Lower Explosive Level
NE    Not Established
PPM   Parts Per Million
D.O.T.  Department of Transportation
N/A   Not Applicable

SEVERE HAZARD 4
SERIOUS HAZARD 3
MODERATE HAZARD 2
SLIGHT HAZARD 1
MINIMAL HAZARD 0

ND  No Data