Section 1 - Product and Company Information

Product Name                      4-TERT-BUTYLCYCLOHEXANONE, 99%
Product Number                    B92303
Brand                              ALDRICH
Company                            Sigma-Aldrich
Street Address                     3050 Spruce Street
City, State, Zip, Country          SAINT LOUIS MO 63103 US
Technical Phone:                   314 771 5765
Emergency Phone:                   414 273 3850 Ext. 5996
Fax:                                800 325 5052

Section 2 - Composition/Information on Ingredient

Substance Name                     4-TERT-BUTYLCYCLOHEXANONE
CAS #                              98-53-3
SARA 313                           No

Formula                            C10H18O
Synonyms                           p-tert-Butylcyclohexanone * C 64 * Cyclohexanone, 4-(1,1-dimethylethyl)-
RTECS Number:                      GW1140000

Section 3 - Hazards Identification

For additional information on toxicity, please refer to Section 11.

Section 4 - First Aid Measures

ORAL EXPOSURE
If swallowed, wash out mouth with water provided person is conscious. Call a physician.

INHALATION EXPOSURE
If inhaled, remove to fresh air. If breathing becomes difficult, call a physician.

DERMAL EXPOSURE
In case of skin contact, flush with copious amounts of water for at least 15 minutes. Remove contaminated clothing and shoes. Call a physician.

EYE EXPOSURE
In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician.

Section 5 - Fire Fighting Measures

FLASH POINT
204.8 ºF   96 ºC   Method: closed cup
AUTOIGNITION TEMP
N/A

FLAMMABILITY
N/A

EXTINGUISHING MEDIA
Suitable: Carbon dioxide, dry chemical powder, or appropriate foam.

FIREFIGHTING
Protective Equipment: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. Specific Hazard(s): Emits toxic fumes under fire conditions.

Section 6 - Accidental Release Measures

PROCEDURE(S) OF PERSONAL PRECAUTION(S)
Wear protective equipment.

METHODS FOR CLEANING UP
Sweep up, place in a bag and hold for waste disposal. Avoid raising dust. Ventilate area and wash spill site after material pickup is complete.

Section 7 - Handling and Storage

Section 8 - Exposure Controls / PPE

ENGINEERING CONTROLS
Mechanical exhaust required.

PERSONAL PROTECTIVE EQUIPMENT
Other: Wear appropriate government approved respirator, chemical-resistant gloves, safety goggles, other protective clothing.

Section 9 - Physical/Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>At Temperature or Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Colorless</td>
<td></td>
</tr>
<tr>
<td>Form</td>
<td>Crystals</td>
<td></td>
</tr>
<tr>
<td>Molecular Weight</td>
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<td></td>
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<tr>
<td>pH</td>
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<tr>
<td>BP/BP Range</td>
<td>113 - 116 °C</td>
<td>20 mmHg</td>
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<tr>
<td>MP/MP Range</td>
<td>47 °C</td>
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<tr>
<td>Freezing Point</td>
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<tr>
<td>Vapor Pressure</td>
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<tr>
<td>Vapor Density</td>
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<tr>
<td>Saturated Vapor Conc.</td>
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<tr>
<td>Bulk Density</td>
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<tr>
<td>Odor Threshold</td>
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<tr>
<td>Volatile%</td>
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<tr>
<td>VOC Content</td>
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<tr>
<td>Water Content</td>
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</tr>
<tr>
<td>Solvent Content</td>
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<tr>
<td>Evaporation Rate</td>
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<td></td>
</tr>
</tbody>
</table>

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Section 10 - Stability and Reactivity

STABILITY
Stable: Stable.

HAZARDOUS DECOMPOSITION PRODUCTS
Hazardous Decomposition Products: Carbon monoxide, Carbon dioxide.

HAZARDOUS POLYMERIZATION
Hazardous Polymerization: Will not occur

Section 11 - Toxicological Information

ROUTE OF EXPOSURE
Multiple Routes: May be harmful by inhalation, ingestion, or skin absorption. May cause irritation.

CONDITIONS AGGRAVATED BY EXPOSURE
The toxicological properties have not been thoroughly investigated.

TOXICITY DATA

Oral
Rat
5000 mg/kg
LD50

Skin
Rabbit
5000 mg/kg
LD50

Section 12 - Ecological Information
No data available.

Section 13 - Disposal Considerations

APPROPRIATE METHOD OF DISPOSAL OF SUBSTANCE OR PREPARATION
Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber. Observe all federal, state, and local environmental regulations.

Section 14 - Transport Information

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DOT
Proper Shipping Name: None
Non-Hazardous for Transport: This substance is considered to be non-hazardous for transport.

IATA
Non-Hazardous for Air Transport: Non-hazardous for air transport.

Section 15 - Regulatory Information

EU ADDITIONAL CLASSIFICATION
Symbol of Danger: Xi
Indication of Danger: Irritant.
R: 36/37/38
Risk Statements: Irritating to eyes, respiratory system and skin.
S: 26 36
Safety Statements: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing.

UNITED STATES REGULATORY INFORMATION
SARA LISTED: No
TSCA INVENTORY ITEM: Yes

CANADA REGULATORY INFORMATION
WHMIS Classification: This product has been classified in accordance with the hazard criteria of the CPR, and the MSDS contains all the information required by the CPR.
DSL: Yes
NDSL: No

Section 16 - Other Information

DISCLAIMER
For R&D use only. Not for drug, household or other uses.

WARRANTY
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Inc., shall not be held liable for any damage resulting from handling or from contact with the above product. See reverse side of invoice or packing slip for additional terms and conditions of sale.
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